

Date: Sunday, 28/12/2008 1:55:17 PM  
User: Jean-Luc Menard

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: TUBE
Job Number	: 44339		
Estimate Number	: 13337		
P.O. Number	:	Part Number	: D37623
This Issue	: 28/12/2008 S.O. No. :	Drawing Number	: D3762 REVA
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 41008	Material	:
Written By	: <i>Jul 08.12.28</i>	Due Date	: 04/01/2009 Qty: 30 Um: Each
Checked & Approved By	:		
Comment	Est Rev: A 08-05-23 new issue DD verified by: ec Est Rev: B 08-06-17 rev. A as per dwg DD verified by: EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R1250	6061-T6 Round Bar 1.250
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Comment: Qty.: 0.1134 f(s)/Unit Total : 3.4020 f(s)

6061-T6 Round Bar 1.250

Batch: *11 109733*

*08/12/28*

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: Doosan Lathe

1- Turn as per Folio FA749 Rev. *N/A* & Dwg D3762 Rev. *A*

2-Deburr per dwg D3762

*08/12/28*

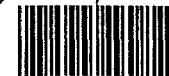
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*08/12/28 (30)*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*J.L. 08/12/29*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 117*

*08/12/30 630*

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: TUBE

Job Number: 44339

Part Number: D37623

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(30)

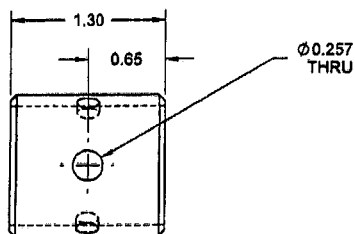
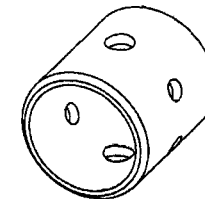
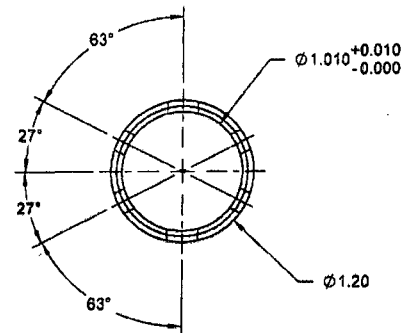
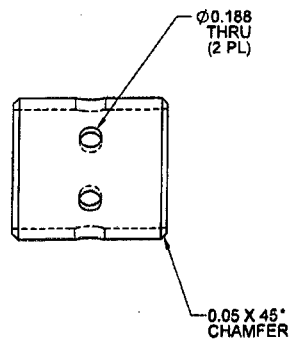
Comment: FINAL INSPECTION/W/O RELEASE

Doc 09/01/05

Job Completion



mf 08-12-31



**D3762-3 TUBE**

*6/22/04*

**RELEASED**  
08-06-16/17

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/6 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF DART SPEC M6061T6R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

DESIGN	HS	<b>DART AEROSPACE LTD</b>	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	<b>D3762</b>	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>FRONT LEG FITTING</b>	NTS
DATE	<b>08.06.04</b>	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. ANY DISSEMINATION OR COMMUNICATION TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

